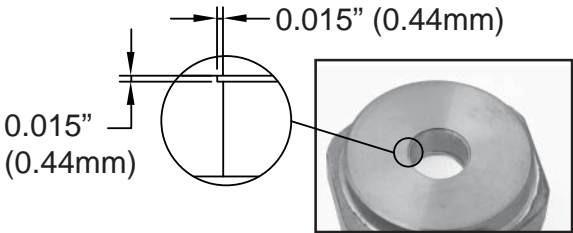


centerline[®] **PH Style**
Nut Weld Heads

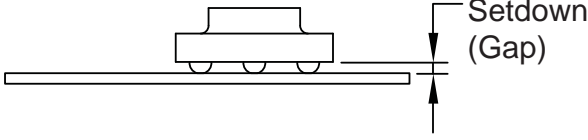


0.015" (0.44mm)

0.015" (0.44mm)

When facing the head, add a 0.015" (0.4 mm) counterbore, 0.015" (0.4 mm) deep (as shown). This will minimize arcing and binding of the pin in the event the part being welded has a sharp edge or burr around the hole.

Insert corner between projections.
Should be a snug fit leaving approx.
0.004" (0.1 mm) to 0.008" (0.2 mm) gap
as required.



Setdown
(Gap)

Toll free: 800-249-6886
email: info@cntrline.com